## 64. Stereocontrolled Synthesis of an Epimer of the C(19)-to-C(27) Segment of Rifamycin S

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The synthesis of the ansa chain of rifamycin S (1), corresponding to the C(19) to C(27) moiety, epimeric at C(23), is described starting from dimethyl xylo-3-hydroxy-2,4-dimethylglutarate (4). The diester 4 was transformed to the  $C_{10}$ -diester 16 by two *threo*-aldol condensations with 2,6-dimethylphenyl propionate (5).

The construction of the sequence of the eight chiral centres in the ansa moiety of the antibiotic rifamycin S (1) is a challenge for synthetic chemistry [1]. An interesting feature of this segment is the presence of a symmetry element at C(23). This fact has already been recognized and explored [2]. It also plays an important role in the retrosynthetic analysis of the ester 2 of the dicarboxylic acid, which corresponds to the C(19)-to-C(27) fragment of 1 (Scheme 1). The diester 2 was transformed to dimethyl xylo-3-hydroxy-2,4-dimethylglutarate (4) and 2 equiv. of the propionate 5 via the intermediate 3.

In [3], we have reported on the high enantioselectivity of the hydrolysis of the achiral dimethylester 4 by pig liver esterase (PLE). We have now made use of the chiral monoester 6, which was obtained as starting material, for the synthesis of the diester 16 [4]





(Scheme 2). The latter is a 23-epimer of the diester 2. The centres of chirality of 6 correspond to the C(22)-to-C(24) sequence of the ansa fragment of rifamycin S (1) with opposite configuration of the OH-C(23) group. It is known that Li-enolates of hindered aryl esters, condens with  $\alpha$ -branched aliphatic aldehydes leading to the *threo*-configuration [5]. We, therefore, chose this method for the introduction of the remaining four chiral centres. For this purpose, it was necessary to prepare the corresponding aldehyde and to perform a *threo*-aldolization on both ends of the C<sub>5</sub>-unit. Reduction of 6 with BH<sub>3</sub>·Me<sub>2</sub>S afforded the diol 7. The OH-groups were protected as acetonide by treatment of 7 with 2,2-dimethoxypropane in the presence of *Amberlyst 15* in MeOH [6]. Subsequent reduction of the ester 8 using DIBAH in toluene at  $-78^{\circ}$  gave the aldehyde 9 in excellent yield.

To carry out the aldol condensation as the next step, the enolate of 2,6-dimethylphenyl propionate (5) was prepared by treatment of the latter with lithium diisopropylamide (LDA) in THF at  $-78^{\circ}$  for 1 h. After addition of the aldehyde 9 to this solution and standing for 1 h at  $-78^{\circ}$ , the ester 10 was obtained (yield 52%). This was followed by removing the protecting isopropylidene group with HCl. Selective silylation of the primary OH-group of the trihydroxy acid 11 was achieved with (*t*-Bu)Ph<sub>2</sub>SiCl in DMF using imidazole as the condensing agent. The two remaining secondary OH-groups were blocked again by formation of the acetonide with 2,2-dimethoxypropane in MeOH in the presence of *Amberlyst 15*. Compound 13 was formed in excellent yield. Removal of the (*t*-Bu)Ph<sub>2</sub>Si group with Bu<sub>4</sub>NF led to the alcohol 14, which was oxidized to the aldehyde 15 with (COCl)<sub>2</sub> in DMSO at  $-78^{\circ}$  according to [6] (yield 96%). The subsequent second aldol condensation of 15 with enolate of 2,4-dimethylphenyl propionate (5) was performed under the same conditions as described before. The desired diester 16 was isolated in 70% yield. This epimer of the natural C(19)-to-C(27) segment of rifamycin S (1) might be useful for the synthesis of the corresponding epimeric antibiotic.

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## **Experimental Part**

General. H<sub>2</sub>O and air-sensitive reactions were carried out under Ar. CH<sub>2</sub>Cl<sub>2</sub> and Et<sub>2</sub>O were dried by passing through an Al<sub>2</sub>O<sub>3</sub> column, THF by distilling over LiAlH<sub>4</sub>. All org. extracts were dried over Na<sub>2</sub>SO<sub>4</sub> and evaporated under reduced pressure below 50°. Pig liver esterase (*EC 3.1.1.1*) was purchased from *Boehringer*. TLC were performed on silica gel 60  $F_{254}$  (*Merck*), and the spots were observed by spraying with a soln. of KMnO<sub>4</sub> (2 g) and NaHCO<sub>3</sub> (4 g) in H<sub>2</sub>O (100 ml), followed by heating. For the flash chromatography, silica gel 60 (230–400 mesh, *Merck*) was used. The m.p. were determined on a *Kofler* block and are uncorrected. Optical rotations and IR (cm<sup>-1</sup>) were measured with a *Perkin-Elmer* model 141 polarimeter and a *Perkin-Elmer* model 177 grating spectrometer, respectively. The 60-MHz <sup>1</sup>H-NMR spectra were recorded with a *Varian EM 360* spectrometer, the 90-MHz <sup>1</sup>H-NMR, the 100.58-MHz <sup>13</sup>C-NMR, and the 2D spectra were recorded on a *Bruker WM-400* spectrometer. Chemical shifts are reported in ppm downfield from an internal standard of Me<sub>4</sub>Si.

Methyl (2R,3S,4R)-3,5-Isopropylidenedioxy-2,4-dimethylpentanoate (8). To a soln. of 3-hydroxy-4-(methoxycarbonyl)-2,4-dimethylbutyric acid 6 (3.06 g, 16.1 mmol) in 6 ml of THF at 0° under Ar was added dropwise, over a period of 20 min, 5 ml (50 mmol) of BH<sub>3</sub>·Me<sub>2</sub>S. After stirring at r.t. for 2 h, the mixture was cooled again to 0° and treated with brine. The white precipitate was extracted with Et<sub>2</sub>O. The org. extracts were washed with brine and dried. After removing the solvent under reduced pressure, the residue was purified by flash column chromatography (AcOEt/petroleum ether 1:1). The isolated methyl 3,5-dihydroxy-2,4-dimethylpentanoate (7) was dissolved in 4.5 ml of MeOH containing 15 ml of 2,2-dimethoxypropane and stirred overnight, at r.t. under Ar, with 140 mg of *Amberlyst 15*. The mixture was filtered, and the solvents were removed under reduced pressure. The residue was purified by flash column chromatography (AcOEt/petroleum ether 0.5:9.5) to yield 1.75 g (50%) of 8.  $[\alpha]_{20}^{20} = -0.8^{\circ}$  (c = 2.0, CCl<sub>4</sub>). <sup>1</sup>H-NMR (60 MHz, CDCl<sub>3</sub>): 1.08 (d, J = 7, CH<sub>3</sub>-C(4)); 1.20 (d, J = 7, CH<sub>3</sub>-C(2)); 1.38 (s, CH<sub>3</sub>-C-O); 1.43 (s, CH<sub>3</sub>-C-O); 1.45 (m, H-C(4)); 2.57 (dq, J = 10, 7, H-C(2)); 3.52 (dd, J = 12, 2, H-C(5)); 3.68 (s, COOCH<sub>3</sub>); 3.93 (dd, J = 10, 2, H-C(3)); 4.12 (dd, J = 12, 3, H-C(5)).

(2 R, 3 S, 4 R)-3,5-Isopropylidenedioxy-2,4-dimethylpentanal (9). To a soln. of 3.5 g (16.2 mmol) 8 in 20 ml of toluene was added dropwise over 2 h, at -78°, 18 ml (18 mmol) of DIBAH (1M in hexane). After stirring for 50 min at -78°, the mixture was quenched with MeOH and a sat. soln. of *Seignette* salt. The mixture was allowed to warm up to r.t., and it was extracted with Et<sub>2</sub>O. The combined org. layers were washed with brine, dried, and evaporated *in vacuo*. The residue was purified by flash column chromatography (AcOEt/petroleum ether 1:4) to yield 2.6 g (86%) of pure 9. <sup>1</sup>H-NMR (90 MHz, CDCl<sub>3</sub>): 1.10 (d, J = 7, CH<sub>3</sub>-C(4)); 1.15 (d, J = 7, CH<sub>3</sub>-C(2)); 1.42 (s,

 $CH_3-C-O$ ; 1.47 (*s*,  $CH_3-C-O$ ); 1.67 (*m*, H-C(4)); 2.61 (*dqd*, J = 9, 7, 2, H-C(2)); 3.56 (*dd*, J = 12, 1.5, H-C(5)); 4.08 (*dd*, J = 9, 2, H-C(3)); 4.12 (*dd*, J = 12, 2, H-C(5)); 9.73 (*d*, J = 2, H-C(1)).

2',6'-Dimethylphenyl (2S,3S,4S,5S,6R)-3-Hydroxy-5,7-isopropylidenedioxy-2,4,6-trimethylheptanoate (10). To 4.25 ml (30 mmol) of (i-Pr)<sub>2</sub>NH in 10 ml of THF at 0° was added 18.8 ml (30 mmol) of BuLi (1.6m in hexane). After stirring for 5 min at 0°, the soln. was cooled to  $-78^\circ$ , and 5.4 g (30.2 mmol) of 2,6-dimethylphenyl propionate (5) in 4 ml of THF was added during 10 min. The mixture was stirred for 1 h at  $-78^{\circ}$ . Then 2.6 g (13.9 mmol) of 9 in 5 ml of THF was added, and the stirring was continued for 1 h at  $-78^{\circ}$ . The mixture was quenched with NH<sub>4</sub>Cl soln. (6 ml) and extracted with Et2O. The combined org. layers were washed with brine, dried, and evaporated in vacuo. The residue, after purification by flash column chromatography (AcOEt/petroleum ether 1:4), afforded 2.67 g (52%) of 10. After crystallization from hexane the product had a m.p. of 96.5–98.5°.  $[\alpha]_{20}^{20} = -1.7^{\circ}$  (c = 1, CCl<sub>4</sub>). IR (KBr): 3545-3510, 2985-2890, 1760, 1480, 1460, 1380. <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>): 1.01 (d, J = 7.5,  $CH_3-C(6)$ ; 1.13 (d, J = 7.5,  $CH_3-C(4)$ ); 1.36 (d, J = 6,  $CH_3-C(2)$ ); 1.43 (s,  $CH_3-C-O$ ); 1.46 (s,  $CH_3-C-O$ );  $1.74 (m, H-C(6)); 1.78 (dqd, J = 9.5, 7, 2, H-C(4)); 2.17 (s, 2 PhCH_3); 2.53 (d, J = 5, OH); 2.96 (dq, J = 9.7, 7.3, J); 2.96 (dq, J = 9.7,$ H-C(2); 3.62 (dd, J = 11.5, 1.5, H-C(7)); 3.97 (ddd, J = 9.7, 5, 2, H-C(3)); 4.13 (dd, J = 11.5, 2.5, H-C(7)); 7.07 (s, 3 arom. H). <sup>13</sup>C-NMR (22.63, MHz, CDCl<sub>3</sub>): 174.0 (COO); 148.2 (C(1')), 130.2 (C(2'), C(6')); 128.7 (C(3'), C(5')); 125.9 (C(4')); 98.9 ((CH<sub>3</sub>)<sub>2</sub>C); 73.7 (C(3)); 71.2 (C(5)); 67.1 (C(7)); 44.5 (C(2)); 35.6 (C(4)); 29.9 (CH<sub>3</sub>-C-O), 29.7 (CH<sub>3</sub>-C-O); 19.2 (C(6)); 16.3 (CH<sub>3</sub>-C(2'), CH<sub>3</sub>-C(6')); 14.0 (CH<sub>3</sub>-C(6)); 10.9 (CH<sub>3</sub>-C(4)); 7.9 (CH<sub>3</sub>-C(2)). Anal. calc. for C<sub>21</sub>H<sub>32</sub>O<sub>5</sub> (364.47): C 69.20, H 8.85; found: C 68.96, H 8.83.

2',6'-Dimethylphenyl (2S.3S,4R,5S,6R)-7-Hydroxy-3,5-isopropylidenedioxy-2,4,6-trimethylheptanoate (14). To 2.0 g (5.6 mmol) of 10 in 32 ml of THF was added at r.t. 20 drops of conc. HCl. The reaction was monitored by TLC. After 15 min, powdered NaHCO<sub>3</sub> and Na<sub>2</sub>SO<sub>4</sub> were added. The solid was filtered off and the solvent was evaporated *in vacuo*. The residue was purified by flash column chromatography (AcOEt/petroleum ether 4:1) to yield 1.4 g (78%) of 2',6'-Dimethylphenyl 3,5,7-Trihydroxy-2,4,6-trimethylheptanoate (11). Compound 11 (1.4 g, 4.35 mmol) was stirred at r.t. with 4 ml of DMF, 1.6 ml (6.15 mmol) of (t-Bu)Ph<sub>2</sub>SiCl, and imidazole (747 mg, 11.0 mmol). After 2 h, ice and 5 ml of NH<sub>4</sub>Cl soln. were added. The mixture was extracted with Et<sub>2</sub>O, and the combined org. layers dried and evaporated *in vacuo*. The residue was purified by flash column chromatography (AcOEt/petroleum ether 1:4) to yield 2.45 g (99%) of 2',6'-Dimethylphenyl 7-f (tert-Butyl)diphenylsilyloxy]-3,5-dihydroxy-2,4,6-trimethylheptanoate (12).

Compound 12 was taken up in 3 ml of MeOH and 18 ml of 2,2-dimethoxypropane, and stirred overnight with 210 mg of *Amberlyst 15*. The mixture was filtered, and the solvents were removed *in vacuo*. The residue was purified by flash column chromatography to yield 2.4 g (91%) of 2',6'-*Dimethylphenyl* 7-*f* (tert-*Butyl)diphenylsilyloxy*]-3,5-isopropylidenedioxy-2,4,6-trimethylheptanoate (13). To the solution of 13 in 8 ml of THF was added in small portions in 10-min intervals Bu<sub>4</sub>NF. The completion of the reaction was followed by TLC. Then, Et<sub>2</sub>O (10 ml), H<sub>2</sub>O (1 ml), and silica gel were added to the mixture. The solvents were evaporated *in vacuo*, and the powdery residue was transfered to the flash column and chromatographed with AcOEt/petroleum ether 1:4 to yield 1.4 g (96%) of 14. After crystallization from hexane, the product had a m.p. of 126.5-127.5°. [z]<sub>D</sub><sup>2D</sup> = +1.1 (*c* = 2, CCl<sub>4</sub>). IR (KBr): 3545, 2980–2870, 1754, 1739. <sup>1</sup>H-NMR (90 MHz, CDCl<sub>3</sub>): 0.97 (*d*, *J* = 7, CH<sub>3</sub>-C(4)); 1.05 (*d*, *J* = 7, CH<sub>3</sub>-C(5)); 1.26 (*d*, *J* = 7, CH<sub>3</sub>-C(2)); 1.41 (*s*, (CH<sub>3</sub>)<sub>2</sub>C); 1.7 (*m*, H-C(4), H-C(6), OH); 2.18 (*s*, 2 PhCH<sub>3</sub>); 2.92 (*dq*, *J* = 10, 7, H-C(2)); 3.57 (*m*, H-C(3)); 3.73 (*dd*, *J* = 9.5, 2, H-C(7)); 4.19 (*dd*, *J* = 9.5, 2, H-C(7)); 7.03 (*s*, 3 arom. H). Anal. calc. for C<sub>21</sub>H<sub>32</sub>O<sub>5</sub> (364.47): C 69.20, H 8.85; found: C 69.15, H 8.77.

2',6'-Dimethylphenyl (2S,3S,4R,5R,6S)-3,5-Isopropylidenedioxy-2,4,6-trimethyl-7-oxo-1-heptanoate (15). To 0.28 ml (3.15 mmol) of (COCl)<sub>2</sub> in 8 ml of CH<sub>2</sub>Cl<sub>2</sub> at  $-78^{\circ}$  was added 0.3 ml (4.2 mmol) of DMSO in 0.6 ml of CH<sub>2</sub>Cl<sub>2</sub>. After stirring for 5 min, a soln. of 14 (765 mg, 2.10 mmol) in 3 ml of CH<sub>2</sub>Cl<sub>2</sub> was added dropwise. The mixture was stirred for 20 min. Then, 1.5 ml of Et<sub>3</sub>N was added dropwise, and the stirring was continued for an additional 15 min at  $-78^{\circ}$ . Then, the mixture was brought to r.t. H<sub>2</sub>O was added, and the mixture was extracted with benzene/Et<sub>2</sub>O. The combined org. layers were washed with brine, dried, and evaporated *in vacuo*. The residue was purified by flash column chromatography (AcOEt/petroleum ether 15:85) to yield 733 mg (96%) of 15. The compound was stored under Ar at  $-20^{\circ}$ . <sup>1</sup>H-NMR (60 MHz, CDCl<sub>3</sub>): 0.90 (*d*, J = 7, CH<sub>3</sub>-C(4)); 1.12 (*d*, J = 7, CH<sub>3</sub>-C(6)); 1.20 (*d*, J = 7, CH<sub>3</sub>-C(2)); 1.37 (*s*, CH<sub>3</sub>-C-O); 1.40 (*s*, CH<sub>3</sub>-C-O); 1.68 (*m*, H-C(4)); 2.13 (*s*, 2 PhCH<sub>3</sub>); 2.75 (*m*, H-C(2), H-C(6)); 4.02 (*dd*, J = 9, 2, H-C(5)); 4.18 (*dd*, J = 10, 2, H-C(3)); 6.95 (*s*, 3 arom. H); 9.62 (*d*, J = 2, H-C(7)).

 $Di(2^{\circ},6^{\circ}-Dimethylphenyl)$  (2R,3R,4R,5S,6R,7S,8S)-3-Hydroxy-5,7-isopropylidenedioxy-2,4,6,8-tetramethyl-1,9-nonandioat (16). To a soln. of (i-Pr)<sub>2</sub>NH (0.71 ml, 5.0 mmol) in 6 ml of THF at 0° was added 3.1 ml (5.0 mmol) of BuLi (1.6M in hexane). After stirring for 5 min at 0°, the soln. was cooled to  $-78^{\circ}$ , and 5 (895 mg, 5.0 mmol) in 3.5 ml of THF was added. After stirring for 50 min, 733 mg (2.02 mmol) of 15 in 3.5 ml of THF was added, and the stirring was continued for 1 h at  $-78^{\circ}$ . The mixture was quenched with NH<sub>4</sub>Cl soln. and extracted

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at r.t. with Et<sub>2</sub>O. The org. phase was washed with brine, dried, and evaporated *in vacuo*. The residue was purified by flash column chromatography (AcOEt/petroleum ether 0.5:9.5) to yield 796 mg (70%) of **16**. The product was crystallized from pentane and had a m.p., of 85–87°.  $[\alpha]_{20}^{20} = +1.8^{\circ}$  (c = 5, CCl<sub>4</sub>). IR (KBr): 3550–3440, 2980, 2940, 1758, 1480–1455, 1380, 1265, 1203, 1165–1140, 1047, 1012, 994, 973, 770. <sup>1</sup>H-NMR (400 MHz, CDCl<sub>3</sub>)<sup>1</sup>): 0.95 (*d*, J = 7, CH<sub>3</sub>–C(6)); 1.03 (*d*, J = 7, CH<sub>3</sub>–C(4)); 1.27 (*d*, J = 7, CH<sub>3</sub>–C(8)); 1.35 (*d*, J = 7, CH<sub>3</sub>–C(2)); 1.40 (*s*, CH<sub>3</sub>–C–O); 1.42 (*s*, CH<sub>3</sub>–C–O); 1.83 (*qt*, J = 7, 2, H–C(6)); 1.87 (*dqd*, J = 9, 7, 2, H–C(4)); 2.17 (*s*, 2 PhCH<sub>3</sub>); 2.56 (*d*, J = 5, OH); 2.92 (*dq*, J = 10.3, 7, H–C(8)); 2.99 (*dq*, J = 10.7, H–C(5)); 3.99 (*ddd*, J = 10, 5, 2, H–C(3)); 4.23 (*dd*, J = 10.3, 2, H–C(6)); 1.384 (C(2)); 16.29, 16.34 (2 PhCH<sub>3</sub>); 1.501 (C(6)); 8.30 (C(4)); 12.91 (C(8)); 13.84 (C(2)); 16.29, 16.34 (2 PhCH<sub>3</sub>); 19.47 (CH<sub>3</sub>–CO); 29.25 (C(6)); 29.79 (CH<sub>3</sub>–CO); 53.08 (C(4)); 42.35 (C(8)); 44.09 (C(2)); 70.08 (C(3)); 75.14, 75.16 (C(5), C(7)); 99.29 ((CH<sub>3</sub>)<sub>2</sub>C); 125.66, 126.0 (2 C(4')); 128.44, 128.65 (2 C(3')); 129.97, 130.24 (2 C(2')); 147.87, 148.16 (2 C(1')); 173.50, 174.28 (2 COO). Anal. calc. for C<sub>32</sub>H<sub>44</sub>O<sub>7</sub> (540.67): C 71.08, H 8.20; found: C 70.81, H 8.46.

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<sup>&</sup>lt;sup>1</sup>) The assignments were verified by 2D(<sup>13</sup>C-<sup>1</sup>H)correlation.